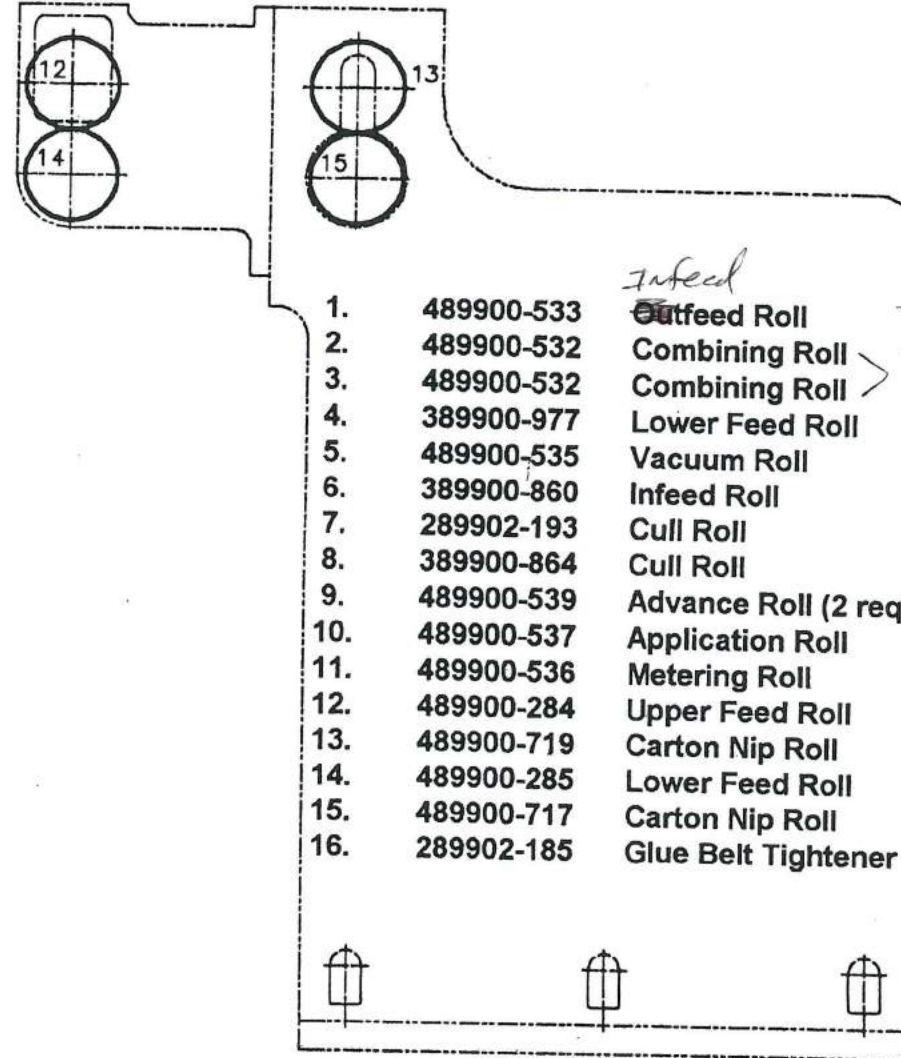
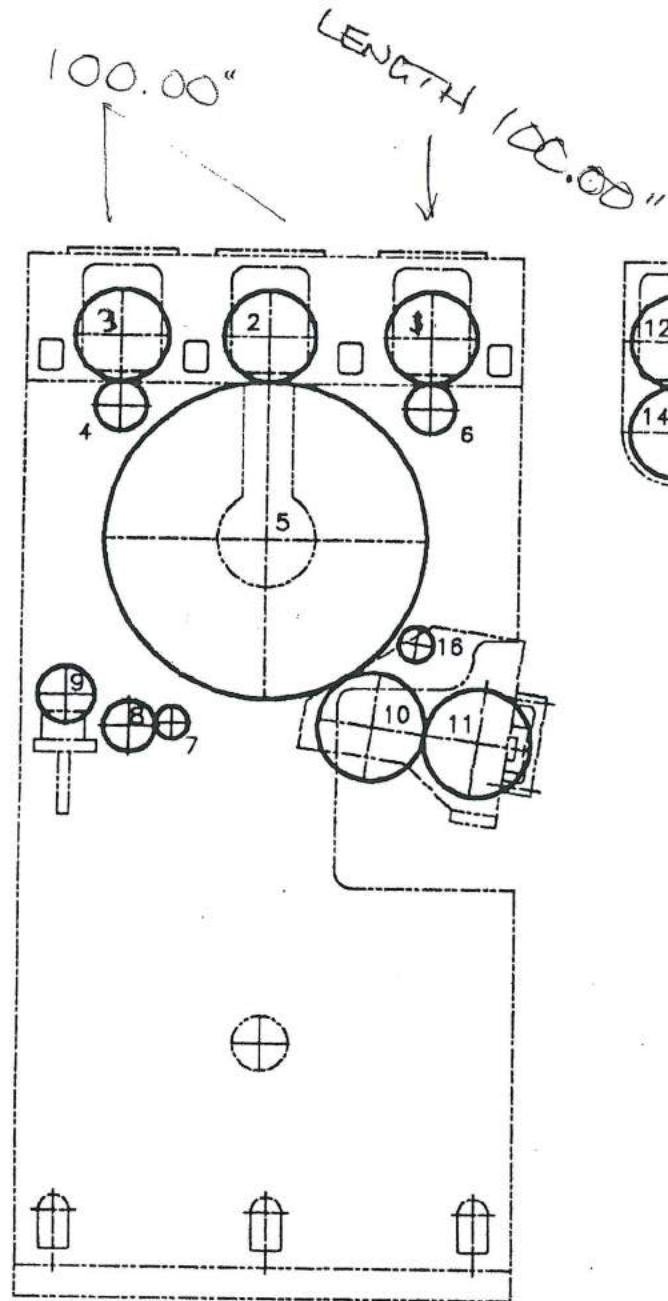


# Model 7780



- |     |            |                               |
|-----|------------|-------------------------------|
| 1.  | 489900-533 | <i>Infeed</i><br>Outfeed Roll |
| 2.  | 489900-532 | Combining Roll                |
| 3.  | 489900-532 | Combining Roll                |
| 4.  | 389900-977 | Lower Feed Roll               |
| 5.  | 489900-535 | Vacuum Roll                   |
| 6.  | 389900-860 | Infeed Roll                   |
| 7.  | 289902-193 | Cull Roll                     |
| 8.  | 389900-864 | Cull Roll                     |
| 9.  | 489900-539 | Advance Roll (2 req'd)        |
| 10. | 489900-537 | Application Roll              |
| 11. | 489900-536 | Metering Roll                 |
| 12. | 489900-284 | Upper Feed Roll               |
| 13. | 489900-719 | Carton Nip Roll               |
| 14. | 489900-285 | Lower Feed Roll               |
| 15. | 489900-717 | Carton Nip Roll               |
| 16. | 289902-185 | Glue Belt Tightener           |

*Rubber*  
*Chrome*  
~~Chrome~~ -chrome