

TECHNICAL IMPROVEMENT PROGRAM

Extended Sheet Stacker Upgrade

● Stacker size to feed up to 120"

TIP-10010

Machine Model for the Improvement:

All Labeler/Laminators

Description of Improvement:

The Extended Sheet Stacker will increase the stacker maximum through size from 80 inches to 120 inches.

Reasons for this Improvement and Benefits:

Increase profitability by reducing downtime and manual labor.



- Improves quality by eliminating the need to handle sheets, which insures the label and adhesive lay down properly on the sheet.
- Eliminates setup time and hassle of adjusting the standard stacker to feed larger sheets
- Allows for faster runs by eliminating stacking by an operator and allowing utilization of the non-stop function.
- Eliminates the need for an operator(s) to manually assist the larger sheets to form the stack.

Reduced Manpower (increased ROI)

Without Extended Downstacker

- Turn off Conveyor belts at downstacker.
- Assist first board out of machine and align stationary board on belts.
- Allow machine to run accumulating boards on the stationary board up to pile height of no more than 2".
- 2 people manually take off stack leaving bottom board as a guide.
- Stack is the carried down to conveyor and set in place on top of pile.

With Extended Downstacker

- Operate the same as boards less than 80"

Prerequisites:

No programming changes would be required for the upgrade!

Requirements:

Installation: 5 days

Please note!

These statements are for general information. We are pleased to make you a detailed offer, based on an inspection of your machine.

For further details do not hesitate to contact us:
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Less manual labor – increased profit margins!