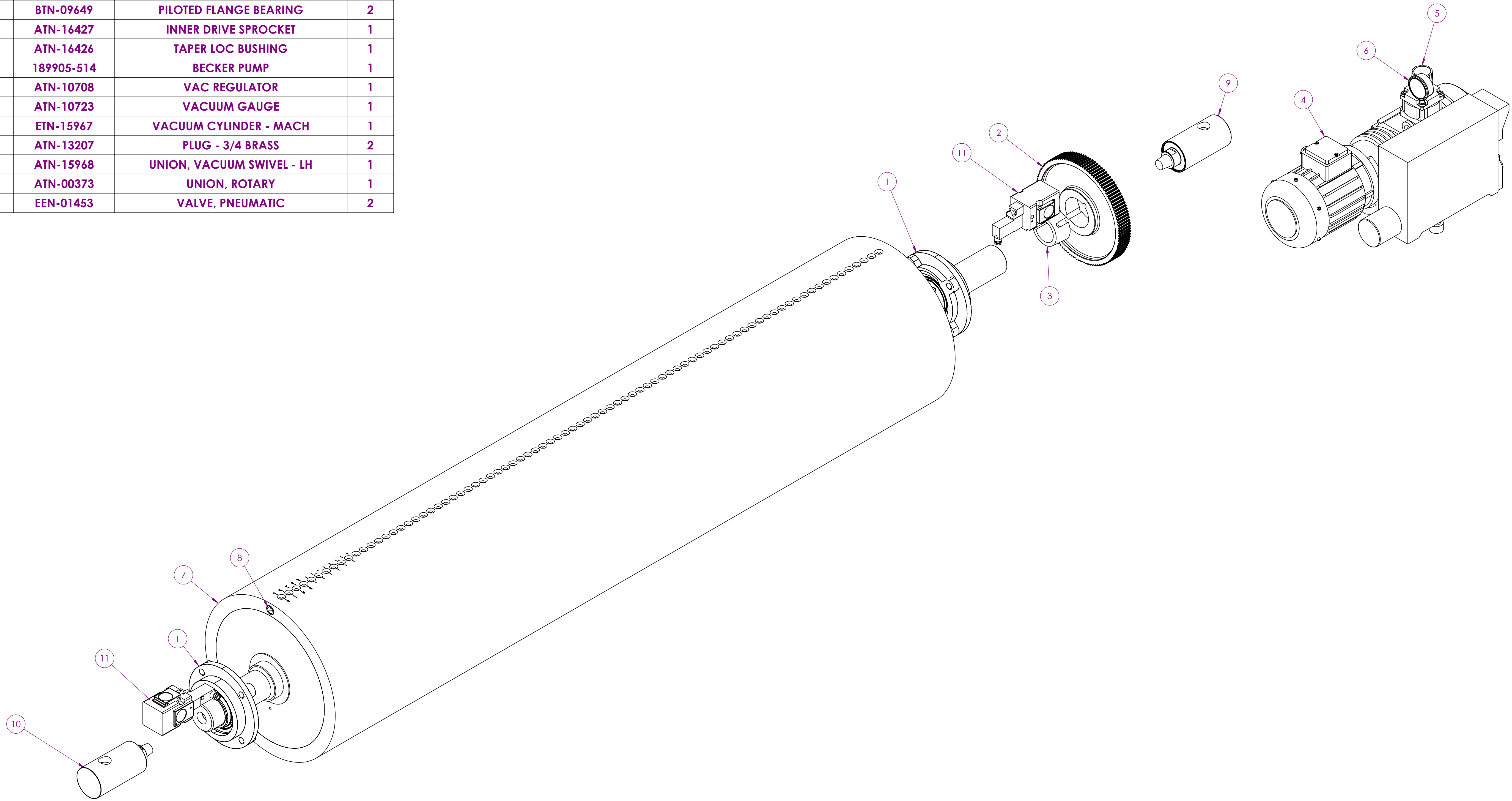


ITEM NO.	PART NUMBER	DESCRIPTION	VACUUM ROLL ASSY/QTY.
1	BTN-09649	PILOTED FLANGE BEARING	2
2	ATN-16427	INNER DRIVE SPROCKET	1
3	ATN-16426	TAPER LOC BUSHING	1
4	189905-514	BECKER PUMP	1
5	ATN-10708	VAC REGULATOR	1
6	ATN-10723	VACUUM GAUGE	1
7	ETN-15967	VACUUM CYLINDER - MACH	1
8	ATN-13207	PLUG - 3/4 BRASS	2
9	ATN-15968	UNION, VACUUM SWIVEL - LH	1
10	ATN-00373	UNION, ROTARY	1
11	EEN-01453	VALVE, PNEUMATIC	2



SURFACE FINISHES METRIC	INCH	MODEL FILE NAME BOM-APLM008
6.3	250	STANDARD DRAWING DIMENSIONS SHOWN TYPICALLY AS .XXX
4.0	160	MACHINE LOCATIONS ±.005 UNLESS OTHERWISE NOTED
3.2	125	CUT LOCATIONS ±.015 UNLESS OTHERWISE NOTED
1.6	63	ANGULAR TOLERANCE ±.50° UNLESS OTHERWISE NOTED
0.8	32	SHEET METAL TOLERANCE ±.030 UNLESS OTHERWISE NOTED

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MATERIAL No:	VACUUM ROLL ASSY		
STOCK SIZE:	DRAWN RNT	SCALE 1:5	DATE 3/16/11
FINISH SEE DETAIL	REVISION A	BOM-APLM008	D